

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

Claim 1. (currently amended) A plastic takeout holder jaw formed of plastic adapted to fit a takeout holder machine to remove hot bottles from a bottle forming mold comprising:

a semi-circular plastic takeout holder base having a front edge having an inner wall that forms an insert opening in the front edge that extends toward ~~and~~ a rear edge;

a pocket within the inner wall ~~semi-circular base~~ formed by a bottom wall, a side wall and a top wall ~~that extends between the front edge and the rear edge~~ wherein the pocket is tapered with the pocket at the front edge wider than the pocket at the rear edge to form a wedge shaped profile from the front edge ~~to~~ toward the rear edge adapted to frictionally fit a corresponding wedge shaped semi-circular insert;

a tab aperture ~~an opening~~ in the side wall of the pocket that mates to a corresponding ~~tap~~ tab on the wedge shaped semi-circular insert wherein the tab aperture comprises an elongated female depression that mates to a corresponding ~~tap comprises an elongated male extension on the corresponding tab that extends onto the opening to contact a corresponding elongated female depression in the opening~~ to frictionally secure removably the wedge shaped semi-circular insert within the pocket; and

a yoke that extends generally perpendicularly from the semi-circular plastic takeout holder base, wherein the yoke is configured to fit a takeout holder machine used to remove hot bottles from a bottle forming mold and the plastic takeout holder jaw comprises a plastic that provides a longer life expectancy and is stable at temperatures above 260°C at which the takeout holder machine removes the hot bottles from the bottle forming mold.

Claim 2. (currently amended) The plastic takeout holder jaw of claim 1 further comprising a wedge shaped semi-circular nonmetallic insert adapted to fit frictionally the pocket, wherein the wedge shaped semi-circular nonmetallic insert comprises

a bottom ~~wall~~ and a top ~~wall~~ connected by a side insert wall that has a wedge shaped profile that extends between with a front insert edge that is taller than; a rear insert edge;  
a bottle neck profile formed in the front edge to mate to a bottle neck; and  
a tab on the side insert wall to mate to the corresponding opening in the side wall of the pocket, wherein the tab comprises ~~comprising~~ an elongated male extension that ~~extends onto the opening~~ mates to the corresponding elongated female depression to frictionally secure removably the wedge shaped semi-circular nonmetallic insert within the pocket, wherein the wedge shaped semi-circular nonmetallic insert is stable at temperatures at which hot bottles are removed from a bottle forming mold.

Claim 3. (currently amended) The plastic takeout holder jaw of Claim 2 wherein the wedge shaped semi-circular nonmetallic insert is formed of ceramic.

Claim 4. (currently amended) The plastic takeout holder jaw of Claim 2 wherein the wedge shaped semi-circular nonmetallic insert is formed of a ceramic composed in part of alumina.

Claim 5. (currently amended) The plastic takeout holder jaw of Claim 3 wherein the wedge shaped semi-circular nonmetallic insert is formed of ceramic composed in part of alumina - clay composite including a releasing agent.

Claim 6-10 cancelled

Claim 11. (currently amended) The plastic takeout holder jaw of Claim 1 wherein the plastic comprises thermoset plastic.

Claim 12. (currently amended) A molded takeout ~~jaw~~ holder formed of a high temperature plastic used to remove hot bottles from a bottle forming device comprising:

a plastic takeout jaw adapted to fit a takeout holder device comprising:

a semi-circular plastic base having a front edge having an inner wall that forms a generally concave opening that extends toward ~~and~~ a rear edge;

a ~~pocket~~ wedge shaped groove within the inner wall of the semi-circular plastic base ~~to receive an insert~~ formed by a bottom wall, a side wall and a top wall that

tapers from the front edge ~~and~~ to the rear edge, wherein the ~~pocket~~ wedge shaped groove is wider at the front edge than at the rear edge to form a wedge shaped profile from the front edge to the rear edge ~~adapted to frictionally fit a corresponding wedge shaped semi-circular insert;~~

a receptacle having an elongated female depression positioned in the ~~pocket~~ wedge shaped groove to engage lockably a détente on an extension on the insert;- ~~wherein the détente extends onto the opening to contact a corresponding elongated female depression in the receptacle to frictionally secure removably the semi-circular insert within the pocket; and~~

a yoke adapted to fit a takeout holder device that extends generally perpendicularly from the semi-circular plastic base, wherein the plastic takeout holder jaw comprises a high temperature plastic that is stable at temperatures at which hot bottles are removed from a bottle forming mold;-and provides a longer life expectancy and is stable at temperatures above 260°C

a concave wedge shaped nonmetallic insert adapted to fit frictionally the wedge shaped groove, wherein the concave wedge shaped nonmetallic insert comprises:

an insert front, an insert back and an insert side, wherein the insert side has a wedge shape profile with a front insert edge that is taller than a rear insert edge adapted to fit frictionally the wedge shaped groove;

a bottle neck profile in the insert front profiled to mate to a bottle neck;

an extension on the insert side positioned to fit the receptacle in the wedge shaped groove; and

a détente on the extension positioned to engage lockably the elongated female depression positioned in the receptacle, wherein the concave wedge shaped nonmetallic insert is stable at temperatures at which hot bottles are removed from a bottle forming mold.

Claim 13. (currently amended)      The plastic takeout jaw of Claim 12 wherein the plastic is selected from the group consisting of graphite mineral phenolic resin, glass fiber phenolic, mineral glass phenolic, or mineral phenolic.

Claim 14. (currently amended)      The plastic takeout jaw of Claim 12 further comprising a second plastic takeout jaw comprising a second concave wedge shaped nonmetallic insert position symmetrically about the plastic takeout jaw to allow the concave wedge shaped nonmetallic insert and the second concave wedge shaped nonmetallic insert to surround a hot bottle for removal from bottle forming device ~~semi-circular nonmetallic insert comprising a bottom wall and a top wall that extends between a front insert edge and a rear insert edge.~~

Claim 15. Canceled

Claim 16. (currently amended)      The plastic takeout jaw of Claim 12 further comprising alignment means for aligning the takeout jaw with a symmetrical takeout jaw.

Claim 17. (currently amended)      ~~A~~A wedge-shaped ceramic insert for a takeout holder ~~comprised of ceramic, wherein the insert comprises~~ comprising:

a bottom insert wall, a top insert wall and ~~one or more~~ a side insert walls that tapers from a ~~rear edge to a~~ wider front edge to a rear edge, wherein the side insert walls is wider at the front edge than at the rear edge, to form a wedge shaped profile ~~from the front edge to the rear edge~~ adapted to frictionally fit a corresponding wedge shaped ~~pocket~~ groove in the takeout holder jaw;

the front edge comprising a bottle neck profile that corresponds to at least a portion of a bottle neck;

an extension positioned about the side insert wall to extend onto ~~the~~ an aperture in the takeout holder jaw, wherein the extension comprises an elongated male extension that mates to a corresponding elongated female depression in the aperture in the takeout holder jaw to frictionally secure removably the ceramic wedge shaped insert, wherein the wedge shaped ceramic insert is stable at temperatures at which hot bottles are removed from a bottle forming mold ~~opening to engage an indentation in a takeout holder to secure removably the insert to the takeout holder.~~

Claim 18. (currently amended)      The wedge-shaped ceramic insert of Claim 17 wherein the ceramic includes alumina.

Claim 19. (currently amended)      The wedge-shaped ceramic insert of Claim 17 wherein the ceramic includes alumina and a releasing agent.

Claim 20. (currently amended)      The wedge-shaped ceramic insert of Claim 17 wherein the ceramic is glazed.